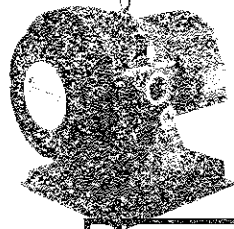


Try to Dry



Maintenance for ISP-50/90/250/500

Maintenance period and servicing

Years	1	2	3	4	5	6
Hours	8,000	16,000	24,000	32,000	40,000	48,000
Type of maintenance	Minor	Major	Minor	Major	Minor	Replace

The maintenance interval should be based on either the years or the hours, whichever comes first.

Minor Maintenance (Every 8,000 hrs)	
Replacement	Seals O-rings Exhaust valve Air flush kit
Other	Cleaning Inspect all parts (Re-greasing)

Major Maintenance (Every 16,000 hrs)	
Replacement	Same as Minor maintenance + Tip seals Bearings Spider
Other	Same as Minor maintenance